

AMENDMENTS TO THE CLAIMS

The listing of the claims will replace all prior versions, and the listings of claims in the application:

LISTING OF CLAIMS

1. (canceled)

2. (currently amended) A method of bonding and sewing a bias piece, comprising:

providing a stretchable first bias cloth,

laminating a second bias cloth on the stretchable first bias cloth and fixing thereto so that warps of the first bias cloth and warps of the second bias cloth cross each other, and

fixing the first and second bias cloth cloths to the a stretchable cloth stretchable in vertical, lateral and diagonal directions so that the stretchable cloth is stably fixed with the first and second bias cloth cloths.

3. (currently amended) A method of bonding and sewing a bias piece according to claim 2, wherein said stretchable first bias cloth is a left-to-right bias cloth having the warps in a left-to-right bias direction, and the second bias cloth is a right-to-left bias cloth having the warps in a right-to-left bias direction, ~~said left-to-right bias cloth and the right-to-left bias cloth being laminated to cross each other and sewn together so that a bias stretching tension is maintained as a stable stretching.~~

4. (currently amended) A method of bonding and sewing a bias piece ~~according to claim 2, wherein~~ comprising:

providing a stretchable cloth which ~~said stretchable cloth~~ is stretchable in vertical, lateral and diagonal directions with unstable stretchability, and ~~said~~

laminating a bias cloth, which is a bias adhesive core piece, on the stretchable cloth, and

fixing the bias cloth to the stretchable cloth so that the bias cloth is stably fixed with the stretchable cloth and bonded to an entire surface of the stretchable cloth, said bias adhesive core piece being arranged and fixed to a bias lining such that warps of

## BEST AVAILABLE COPY

the bias core piece and warps of the bias lining cross each other, said bias core piece bonded to the stretchable cloth and the bias lining providing a bias tension to the stretchable cloth.

5. (currently amended) A method of bonding and sewing a bias piece according to claim 2, wherein said bias ~~tape~~ piece is cut into a ~~left-to-right bias tape having a left-to-right bias stretching direction, and said stretchable cloth is a right-to-left bias tape having a right-to-left bias stretching direction, a stretchable tape being interposed between the left-to-right bias tape and the right-to-left bias tape,~~ said bias tape being stitched with and zigzag stitches ~~being formed on the stretchable tape~~ to thereby form a binder tape stretching in one direction.

6. (currently amended) A method of bonding and sewing a bias piece according to claim 5, wherein said binder tape is provided on a garment at a neckline, a periphery of a collar, a periphery of a sleeve, or a periphery of a bottom line.

7-8. (canceled)